



SIZE	OAL	O.D.	B/W	BORE
1.000	.786	1.9975	1.010	.870
1.500	.942	1.9975	1.510	1.370
2.000	1.036	2.6425	2.010	1.870
2.500	1.161	3.3095	2.510	2.370
3.000	1.223	3.8725	3.010	2.870
4.000	1.348	4.8725	4.010	3.834
6.000	1.130	7.4975	6.010	5.782
8.000	1.130	9.4975	8.010	7.782

<b>TOLERANCES</b>  DECIMALS: .XX ±.015 .XXX ±.005 .XXXX ±.0005 ANGLES: 1°	DRAWN Engineering 7/7/2010	<b>Steel &amp; O'Brien Mfg. Inc.</b>	
	ALL EDGES AND FILLETS .015 R UNLESS OTHERWISE SPECIFIED	TITLE 15WI FEMALE I-LINE X BUTT WELD	
		DWG NO: <b>15WI</b>	REV
		SCALE: 1 : 1	SHEET 1 OF 1