



TOLERANCES	DRAWN R Canell
	11/12/2013
DECIMALS: .XX ±.125 .XXX ±.050 ANGLES: 1°	UNLESS OTHERWISE NOTED:
	>ALL WELDS ARE AUTOGENOUS BUTTWELD
	>WELDS POLISHED FLUSH
	>REFER TO DOC# QS121 FOR GENERAL TOLERANCES

Steel & O'Brien Mfg. Inc.	
TITLE C-114 NO, 361780400114 80L DRIVE COLLAR W/SET SCREWS	
DWG NO: MAR00731S	REV
SCALE: 2 : 1	SHEET 1 OF 1