



**DETAIL B**  
**SCALE 5 : 1**

<b>TOLERANCES</b> DECIMALS: .XX ±.015 .XXX ±.005 ANGLES: 1°		DRAWN T. Bainbridge 10/29/2015	<b>Steel &amp; O'Brien Mfg. Inc.</b> TITLE .500 14VB STUB END	
MAT'L: 316L		<b>UNLESS OTHERWISE NOTED:</b> >PART TO CONFORM TO THE LATEST ASME-BPE SPECIFICATION FOR TOLERANCES, MATERIAL AND MARKING >ALL EDGES AND FILLETS .015 RADIUS		
SCALE: 1 : 1			SHEET 1 OF 1	