



DETAIL B
SCALE 5:1

TOLERANCES		DRAWN T. Bainbridge	Steel & O'Brien Mfg. Inc.	
DECIMALS: .XX $\pm .015$.XXX $\pm .005$ ANGLES: 1°		10/29/2015		
MAT'L: 316L		UNLESS OTHERWISE NOTED: >PART TO CONFORM TO THE LATEST ASME-BPE SPECIFICATION FOR TOLERANCES, MATERIAL AND MARKING >ALL EDGES AND FILLETS .015 RADIUS	DWG NO: S14WA-3	
			SCALE: 1 : 1	REV