



TOLERANCES	DRAWN S. Klotz
	2/22/2016
DECIMALS: .XX ±.125 .XXX ±.050 ANGLES: 1°	<b>UNLESS OTHERWISE NOTED:</b> >ALL WELDS ARE AUTOGENOUS BUTTWELD >WELDS POLISHED FLUSH >32Ra ID/OD >REFER TO DOC# QS121 FOR GENERAL TOLERANCES

<b>Steel &amp; O'Brien Mfg. Inc.</b>	
TITLE <b>2" BW RETURN ASSEMBLY</b>	
DWG NO: <b>2WU-2</b>	REV 0
SCALE: <b>1 : 1</b>	SHEET <b>1</b> OF <b>1</b>