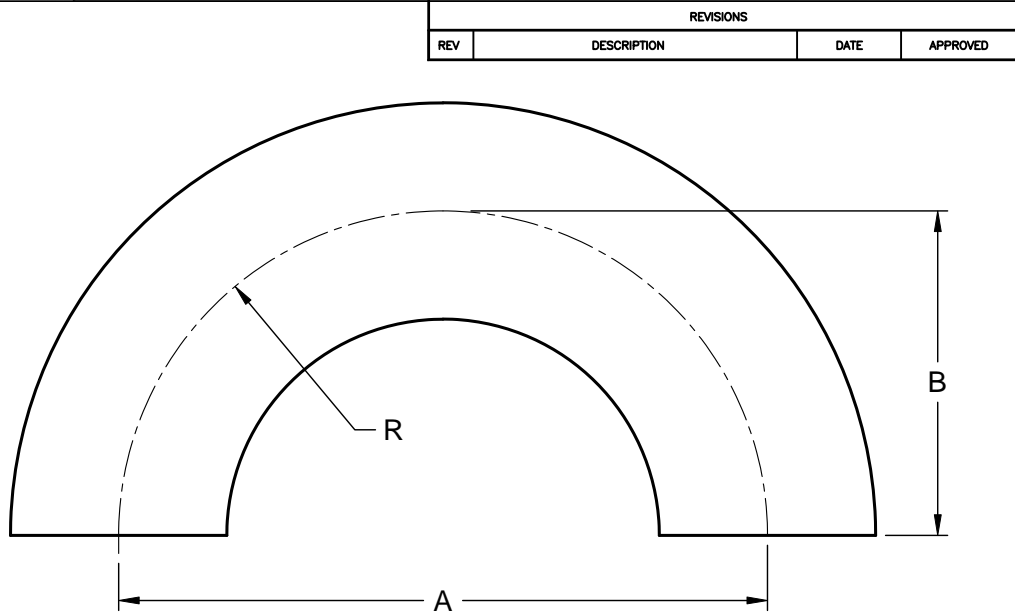
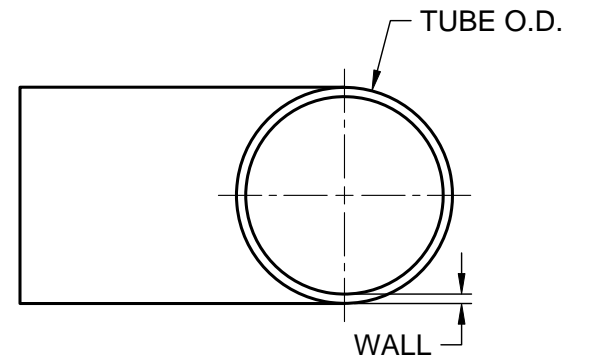


PART NO.	TUBE OD SIZE	WALL	A	B	R
2WU-.50	.50" (12.70mm)	0.065	1.500	0.750	1.125
2WU-.75	.75" (19.05mm)	0.065	2.250	1.125	1.125
2WU-1	1.0" (25.40mm)	0.065	3.000	1.500	1.500
2WU-125	1.25" (31.75mm)	0.065	3.750	1.875	1.875
2WU-15	1.5" (38.10mm)	0.065	4.500	2.250	2.250
2WU-2	2.0" (50.80mm)	0.065	6.000	3.000	3.000
2WU-25	2.5" (63.50mm)	0.065	7.500	3.750	3.750
2WU-3	3.0" (76.20mm)	0.065	9.000	4.500	4.500
2WU-4	4.0" (101.60mm)	0.083	12.000	6.000	6.000
2WU-6	6.0" (152.40mm)	0.109	18.000	9.000	9.000



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOTES:
1. PARTS TO CONFORM TO S&O QUALITY STANDARDS QS120 & QS125



2WU-XX-X-XXX

TUBE O.D. SIZE: .50 = 1/2" .75 = 3/4" 1 = 1" 15 = 1-1/2" 2 = 2" 25 = 2-1/2" 3 = 3" 4 = 4" 6 = 6"	FINISH: -1 MILL FINISH -3 POLISH ID, MILL FINISH OD -5 MILL FINISH ID, POLISH OD -7 POLISH ID & OD	MATERIAL: 304 - 304 STAINLESS STEEL 316 - 316 STAINLESS STEEL
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DETAIL A: PART NUMBERING FORMAT

MATL.		THE INFORMATION CONTAINED IN THIS DRAWING IS PROPRIETARY AND SHALL NOT BE USED OR DISCLOSED WITHOUT THE PRIOR WRITTEN PERMISSION OF STEEL & O'BRIEN MANUFACTURING INC.		 7197 Route 98 Arcade, NY 14009 Tel: 585-492-5800 Fax: 585-492-5812 www.steelobrien.com	
FINISH		UNLESS OTHERWISE NOTED: DO NOT SCALE DRAWING ALL DIMENSIONS ARE GIVEN IN INCHES (MM) BREAK ALL SHARP EDGES R.015 MAX.			
CUST. NO.	DWN BY J. WOJCIK	DATE 12/16/2009	DWG. TITLE 2WU - 180 DEG. BUTTWELD RETURN		REV
QUOTE/P.O. NO.	CHK BY	DATE	SIZE B	PART NO. SEE DET. A	DWG NO. 2WU
THIS DRAWING CONFORMS TO ANSI Y14.5 DRAWING STANDARD	TOLERANCES: X - ±.030 XX - ±.015 XXX - ±.005 XXXX - ±.0005 ANGLES: ±.5°	APPD BY	DATE	SCALE: NONE	SHEET 1 OF 1