



Size	"A"	RADIUS
1/2	1.625	1.125
3/4	1.625	1.125
1	2.000	1.500
1 1/2	2.750	2.250
2	3.500	3.000
2 1/2	4.250	3.750
3	5.000	4.500
4	6.625	6.000
6	10.500	9.000

ALL DIMENSIONS ARE IN INCHES

TOLERANCES & MATERIAL REFER TO LATEST ASME-BPE PUBLICATION	Steel & O'Brien Mfg. Inc.	
	TITLE CLAMP END 90 DEG. ELBOW S2CMP	
	DWG NO: S2CMP	REV
	SCALE: NTS	SHEET 1 OF 1